

at least a second right set tooth which is bent along a second bending [position] line extending in the moving direction;

at least a third left set tooth which is bent along a third bending [position] line extending in the moving direction; and

at least a fourth right set tooth which is bent along a fourth bending [position] line extending in the moving direction;

wherein the band saw blade is formed with a sequence of the first left set tooth, the second right set tooth, the third left set tooth and the fourth right set tooth;

wherein pitches in the moving direction among the first left set tooth, the second right set tooth, the third left set tooth and the fourth right set tooth are [variable] different from one another; and

wherein respective lengths of [the teeth in the moving direction of] the first bending [position] line, the second bending [position] line, the third bending [position] line and the fourth bending [position] line are substantially the same.

9. (Amended) The band saw blade of claim 8, wherein said first bending [position] line, said second bending [position] line, said third bending [position] line and said fourth bending [position] line are [located on the same] collinear with a single baseline.

10. (Amended) The band saw blade of claim 9, wherein each of the set teeth has substantially the same shape of a portion extending from [each bending position line to the] the baseline to a

tip of each set tooth, the shape lying in a plane defined by the moving direction and by a cutting direction toward the workpiece.

11. (Amended) The band saw blade of claim 10, wherein [the amount] amounts of set of said first left set tooth, said second right set tooth, said third left set tooth, and said fourth right set tooth are substantially the same.

12. (Amended) The band saw blade of claim 10, wherein

[the amount] a first amount of set [of] is common to said first left set tooth and said second right set tooth [are substantially the same];

[the amount] a second amount of set [of] is common to said third left set tooth and said fourth right set tooth [are substantially the same]; and

the first amount of set of said first left set tooth and said second right set tooth is larger than the second amount of set of said third left set tooth and said fourth right set tooth.

13. (Amended) A band saw blade for cutting a workpiece, said blade having a toothed edge comprising a plurality of left and right set teeth having pitches which vary with set, each right set and left set tooth being bent along a baseline extending in a moving direction relative to a workpiece, the toothed edge having a sequence of a first left set tooth, a second right set tooth, a third left set tooth, a fourth right set tooth, wherein said first left set tooth is bent along a first bending [position] line of said baseline, said second right set tooth is bent along a second